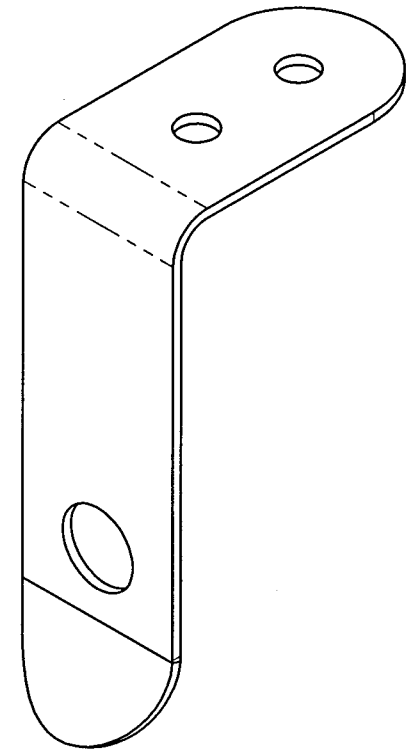
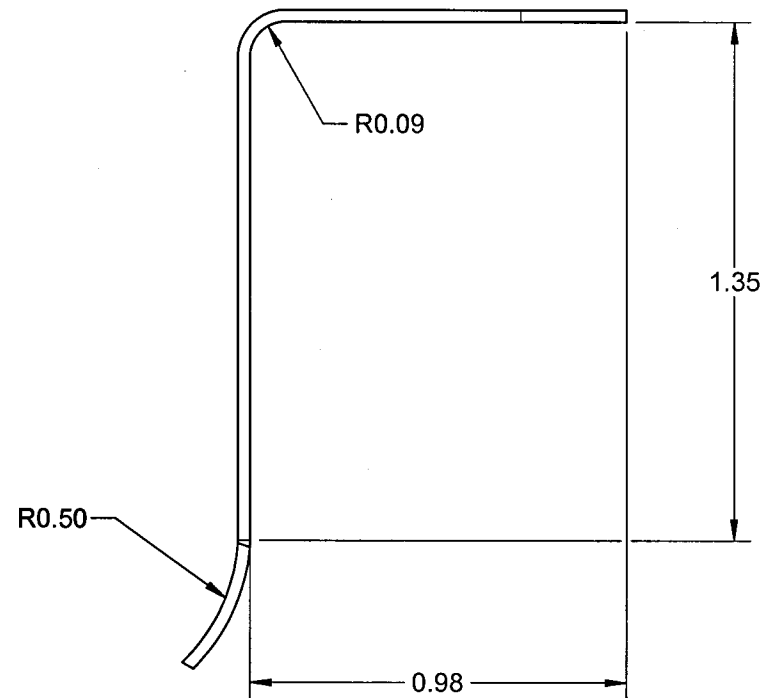
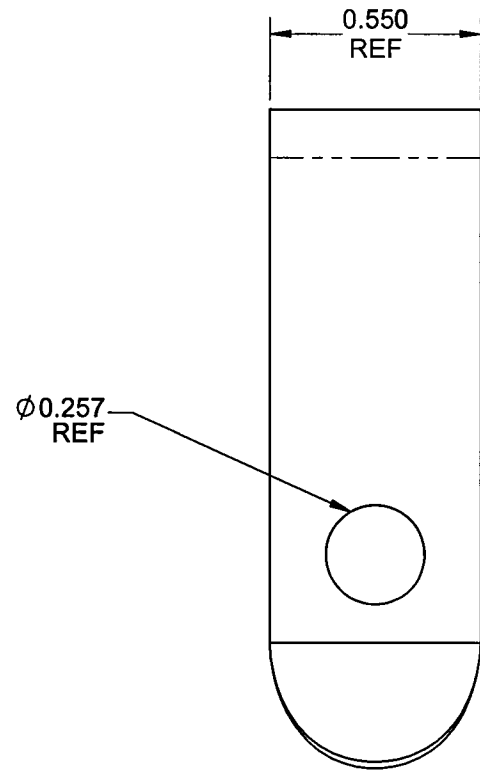


D
C
B
A

8 7 6 5 4 3 2 1



D4709-1 SPRING CLIP

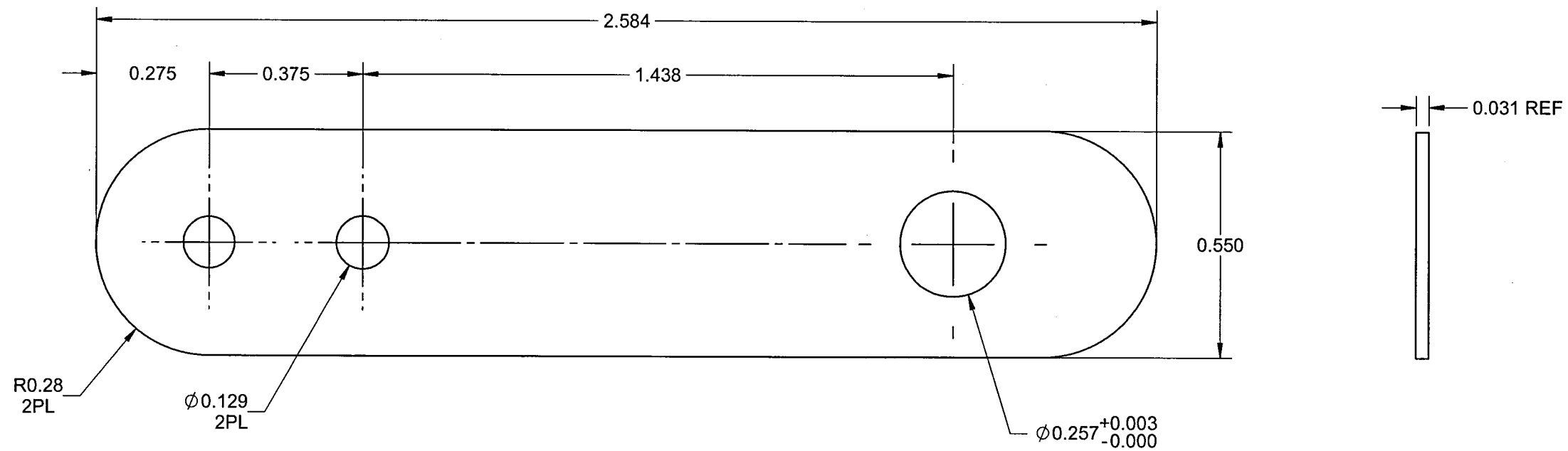
RELEASED
2017 MAY 24
ECN 17-571

- NOTES:
1) MATERIAL: MAKE FROM D4709-1F
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4709-1" AND B/N "BXXXXX" PER QSI 044 6.7
7) WEIGHT: 0.01 lbs

APPROVED

C	ADDED -3/-4/-3F	VS	17.02.01
B	MATERIAL NOW AISI 301 STAINLESS STEEL (FULL HARD CONDITION), THICKNESS NOW 0.031 THK (C2-2).	AP	12.11.22
A	NEW ISSUE	RP	12.09.19
REV.	DESCRIPTION	BY	DATE
DESIGN	VS	DART AEROSPACE USA, INC. EUGENE, OR	
DRAWN	VS		
CHECKED	WK	DRAWING NO.	REV. C
MFG. APPR.	DD	D4709	SHEET 1 OF 5
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	SPRING CLIP	NTS
DATE	17.02.01	COPYRIGHT © 2012 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

8 7 6 5 4 3 2 1



D4709-1F SPRING CLIP

NOTES:

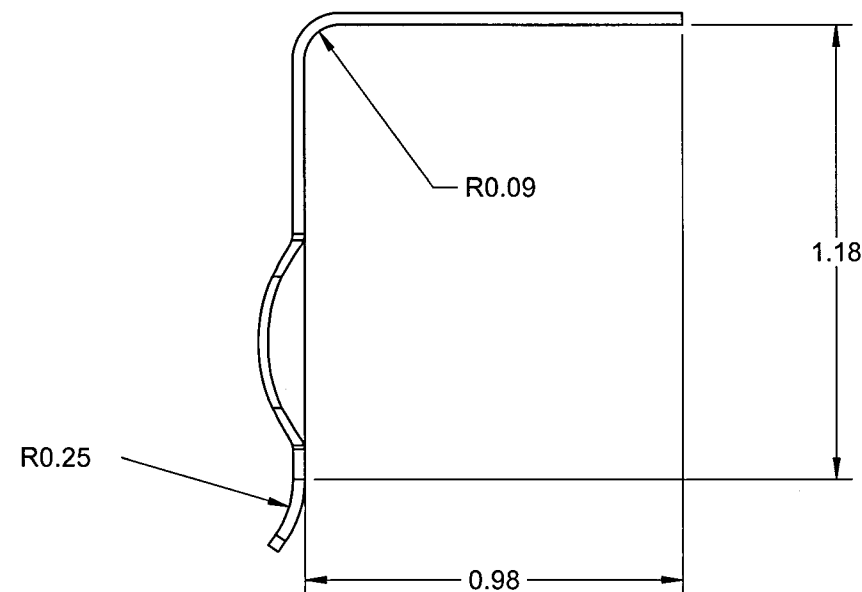
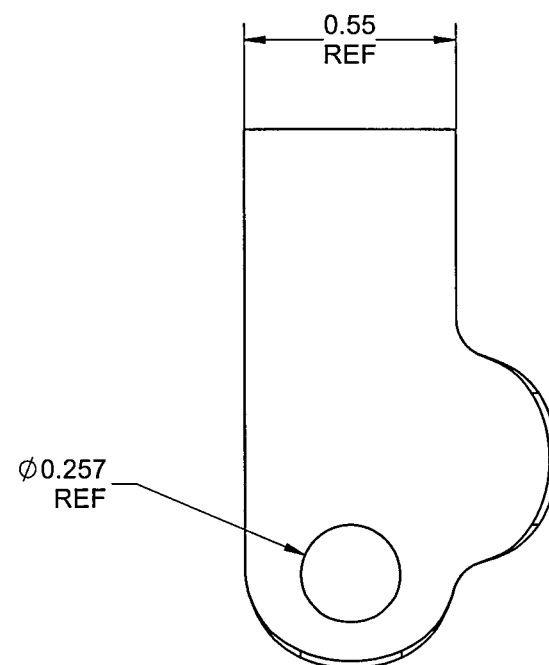
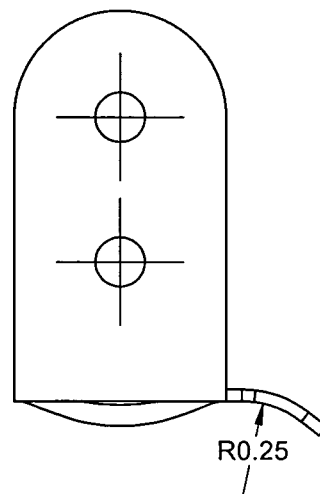
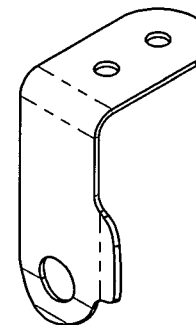
- 1) MATERIAL: AISI 301 STAINLESS STEEL SHEET PER AMS 5519 OR ASTM 666 (FULL HARD)
REF DART SPEC M301S22GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: N/A

RELEASED

2017 MAY 24 *up*

APPROVED

DESIGN	VS	DART AEROSPACE USA, INC. EUGENE, OR	
DRAWN	VS		
CHECKED	WK	DRAWING NO.	REV. C
MFG. APPR.	DD	D4709	SHEET 2 OF 5
APPROVED	HS	TITLE	SCALE
DE APPR.	DS <i>[Signature]</i>	SPRING CLIP	NTS
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D4709-3 SPRING CLIP

NOTES:

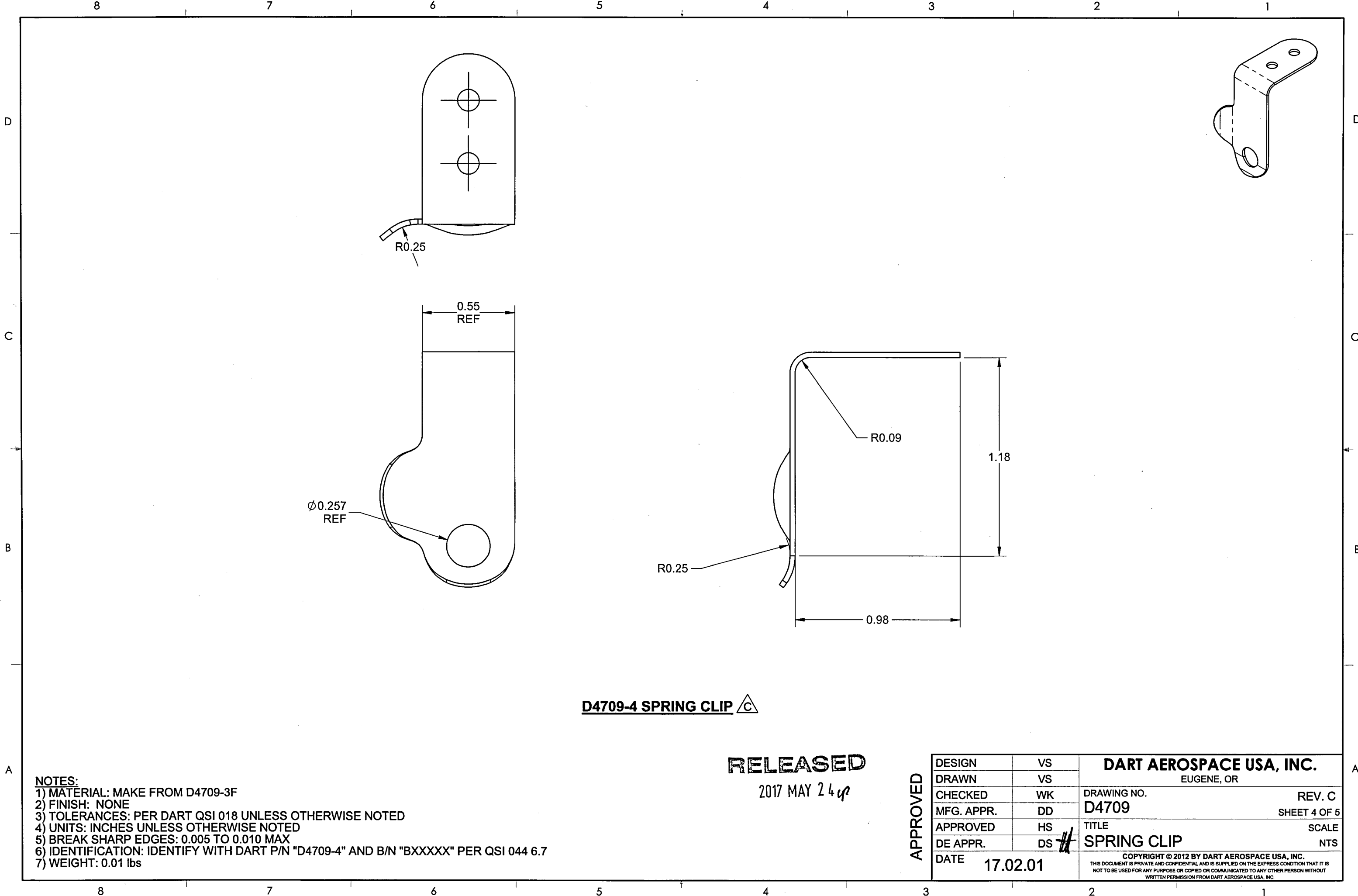
- 1) MATERIAL: MAKE FROM D4709-3F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4709-3" AND B/N "BXXXXX" PER QSI 044 6.7
- 7) WEIGHT: 0.01 lbs

RELEASED

2017 MAY 24 *up*

APPROVED

DESIGN	VS	DART AEROSPACE USA, INC. EUGENE, OR	
DRAWN	VS		
CHECKED	WK	DRAWING NO.	REV. C
MFG. APPR.	DD	D4709	SHEET 3 OF 5
APPROVED	HS	TITLE	SCALE
DE APPR.	DS <i>[Signature]</i>	SPRING CLIP	NTS
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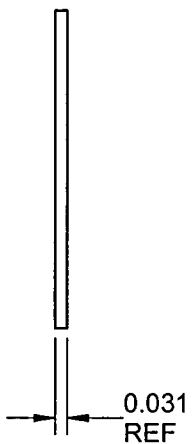


NOTES:
1) MATERIAL: MAKE FROM D4709-3F
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4709-4" AND B/N "BXXXXX" PER QSI 044 6.7
7) WEIGHT: 0.01 lbs

RELEASED
2017 MAY 24

APPROVED

DESIGN	VS	DART AEROSPACE USA, INC. EUGENE, OR	
DRAWN	VS		
CHECKED	WK	DRAWING NO. D4709	REV. C
MFG. APPR.	DD	SHEET 4 OF 5	
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	SPRING CLIP	NTS
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RELEASED
2017 MAY 24 *up*

NOTES:

- 1) MATERIAL: AISI 301 STAINLESS STEEL SHEET PER AMS 5519 OR ASTM 666 (FULL HARD)
REF DART SPEC M301S22GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: N/A

APPROVED

DESIGN	VS	DART AEROSPACE USA, INC. EUGENE, OR	
DRAWN	VS		
CHECKED	WK	DRAWING NO.	REV. C
MFG. APPR.	DD	D4709	SHEET 5 OF 5
APPROVED	HS	TITLE	SCALE
DE APPR.	DS 	SPRING CLIP	NTS
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